

7/12/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

304 R.375 10'



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4021-9

Job Sheet 197694



Part No: D4021-9
Part Name: Bushing

Job Qty: 100 pcs

153 pcs. B.

Part Weight: 0 lbs
Job Created: 7/12/19
Due Date: 7/30/19
Type: SOLD

Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:

Priority: Medium

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A
DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Hardinge - 1	100 pcs	7/30/19	7/30/19	0.50 5.26	Hardinge - 1	RM - 19-08-28
120	QC 8	100 pcs	7/30/19	7/30/19	0.00 0.00	QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	



Container No: S210140



Part: D4021-9
Job No: 197694
Serial No/Batch: S210140

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/29/18

130 Packaging 3-1 - Stock - B4B 100 pcs

7/30/19 0.00 0.00

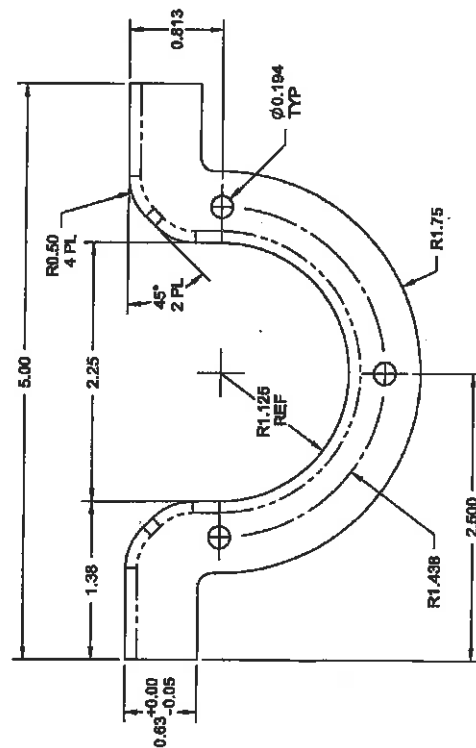
7/12/2019

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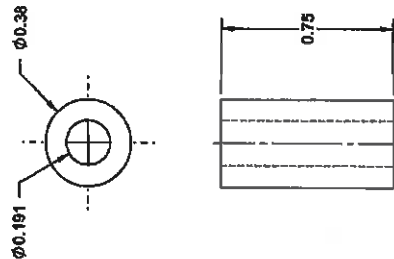
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC WA004-5
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
Part Op 100 - (Hardinge)TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: _____					FOLIO
Descriptions: REV: _____ ***MACHINE TO .375" MAX OD ***					
120 - (QC8- Inspect parts - second check)					
130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-5					
140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	6.8000 ft (.068 ea)	100-Hardinge - 1	5203552	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M304R0.375	7	11	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	0.191	Diameter
2	Bushing	0.380Inches ± 0.030	0.410 0.350	0.375	
3	Bushing	0.750Inches ± 0.030	0.780 0.720	0.751	

Plex 7/12/19 3:13 PM Dart.Renwick.Jennifer

NO. ~~197-694~~



D4021-7 HOOP



D4021-9 BUSHING

- NOTES:
 (1) MATERIAL - 7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
 REF DART SPEC M304B
 -8: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
 REF DART SPEC M304R
 (2) FINISH: NONE
 (3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 (4) UNITS: INCHES UNLESS OTHERWISE NOTED
 (5) BREAK SHARP EDGES: 0.003 TO 0.010 MAX
 (6) IDENTIFICATION: N/A
 (7) WEIGHT -7: 0.80 lbs
 -8: 0.02 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4021 REV. B SHEET 3 OF 3 SCALE MISC PARTS - 350 BASKET MTS COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DRAWING IS UNCLASSIFIED AND IS NOT CONTROLLED BY THE DART AEROSPACE LTD. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.
DRAWN	JPH	
CHECKED		
MFG. APPR.		
APPROVED		
DATE	10.04.06	